

Date: Thursday, 4/6/2006 9:20:51 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HANDLE KNOB
<b>Job Number</b> : 26592	
<b>Estimate Number</b> : 11858	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2367
<b>This Issue</b> : 4/6/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2367 REVA
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <u>SRE COMMENT BELOW</u>	<b>Due Date</b> : 4/13/2006
<b>Checked &amp; Approved By</b> : <u>[Signature]</u>	<b>Qty:</b> 10 <b>Um:</b> Each
<b>Comment</b> : Est, A02.10.29 New issue KJ	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	MDELRINR12500	DELRIN ROUND BAR 1.25"
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**Comment:** Qty.: 0.0473 f(s)/Unit Total : 0.4725 f(s)

DELRIN ROUND BAR 1.25"

Material: Ø1.250" Black Delrin (M-DELRIN-R1.2500)and Dwg D2367

M100119

06/04/06

10

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL

Machine as per Folio FA045 and Dwg D2367

Deburr

06/04/06

10

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

06/04/06

10

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

M8 06/04/06

10

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 541

06/04/06

10

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   *DP*   Date:   06/04/10  

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 4/6/2006 9:20:51 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE KNOB

Job Number: 26592

Part Number: D2367

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

Handwritten: 26/04/10 (circled 10)

Job Completion



Handwritten: u dec 04.07

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

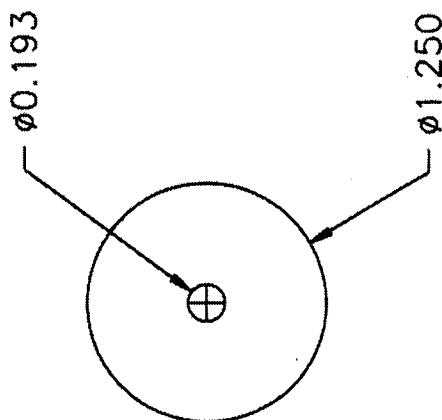
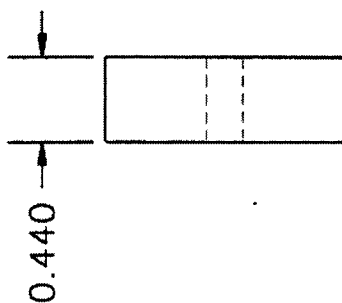
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED P.W.	APPROVED [Signature]	DRAWING NO. D2367	REV. A SHEET 1 OF 1
DATE 95:02:22		TITLE HANDLE KNOB	SCALE 1:1

RELEASED  
960610Pw



BREAK ALL EDGES .015 MAX  
MATERIAL: BLACK DELRIN

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_


NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article      ☐ Prototype

[illegible]

Measured by:	
Date:	06/04/06

Audited by:	MS
Date:	06/04/06

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	